











# Electrical Safety

This equipment complies with the requirements of CEI/IEC 61010-1:2001-2 'Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use'. If the equipment is used in a manner NOT specified by the Company, the protection provided by the equipment may be impaired.

## Symbols

One or more of the following symbols may appear on the equipment labelling:

	<b>Warning</b> – Refer to the manual for instructions		Direct current supply only
	<b>Caution</b> – Risk of electric shock		Alternating current supply only
	Protective earth (ground) terminal		Both direct and alternating current supply
	Earth (ground) terminal		The equipment is protected through double insulation

Information in this manual is intended only to assist our customers in the efficient operation of our equipment. Use of this manual for any other purpose is specifically prohibited and its contents are not to be reproduced in full or part without prior approval of the Technical Publications Department.

### Health and Safety

To ensure that our products are safe and without risk to health, the following points must be noted:

1. The relevant sections of these instructions must be read carefully before proceeding.
2. Warning labels on containers and packages must be observed.
3. Installation, operation, maintenance and servicing must only be carried out by suitably trained personnel and in accordance with the information given.
4. Normal safety precautions must be taken to avoid the possibility of an accident occurring when operating in conditions of high pressure and/or temperature.
5. Chemicals must be stored away from heat, protected from temperature extremes and powders kept dry. Normal safe handling procedures must be used.
6. When disposing of chemicals ensure that no two chemicals are mixed.

Safety advice concerning the use of the equipment described in this manual or any relevant hazard data sheets (where applicable) may be obtained from the Company address on the back cover, together with servicing and spares information.

# GETTING STARTED

This manual is divided into five sections which contain all the information needed to install, configure, commission and operate the DATUM L160. Each section is identified clearly by a symbol as shown below.



## Displays and Controls

- Displays and function keys
- LED indication
- Error messages



## Operator Mode (Level 1)

- Operator menus for:
  - Standard level indicator
  - Maximum/minimum/average level indicator
  - Level indicator with volume indication



## Set Up Mode (Level 2)

- Alarm trip points
- Alarm hysteresis levels



## Configuration Mode (Levels 3 and 4)

- Accessing the configuration levels
- Level 3
  - Hardware assignment and input type
  - Alarm types and hysteresis
  - Operator functions
  - Digital input and serial communications
- Level 4
  - Ranges and passwords



## Installation

- Siting
- Mounting
- Electrical connections

## Symbol Identification and Section Contents

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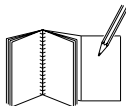
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## Note.

The fold-out page attached to the back cover of this manual shows all frames in the programming levels. Space is provided next to each frame to record programmed settings/selections.

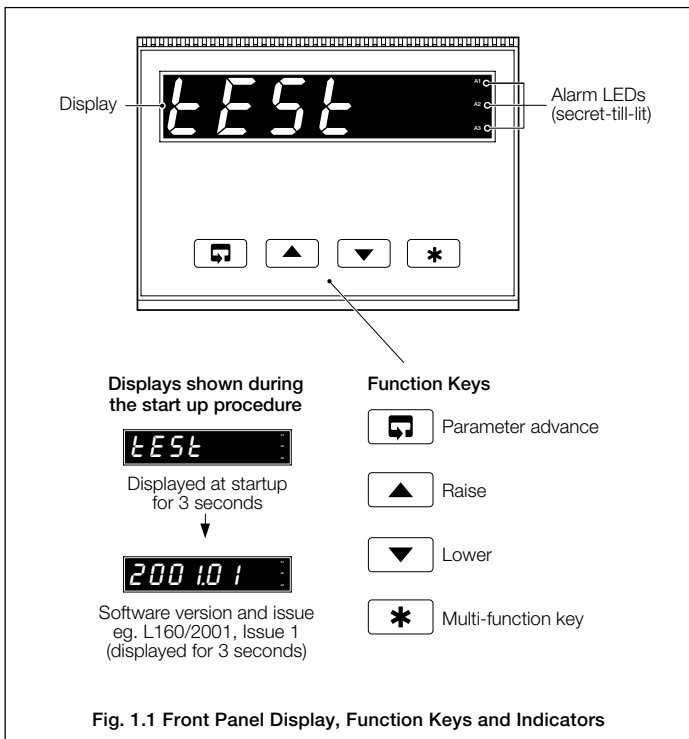
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# 1 DISPLAYS AND FUNCTION KEYS

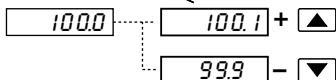
## 1.1 Introduction – Fig. 1.1

The DATUM L160 front panel display, function keys and LED indicators are shown in Fig. 1.1.

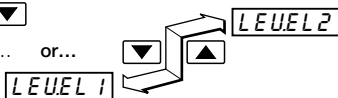


## 1.2 Use of Function Keys – Fig. 1.2

## A – Raise and Lower Keys



Use to change/set a parameter value... or...



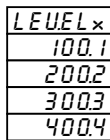
...move between levels

## B – Parameter Advance Key



LEVEL 1 Frame 1  
(top of level)

100.1 Frame 2 or...



Press for  
a few  
seconds

Use to advance to the next  
frame within a level...

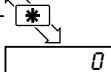
...select the top (LEVEL)  
frame from within a level

**Note.** This key also stores any changes made in the previous frame

## C – Multi-function Key



Code



Use to view a parameter setting or selection...or...

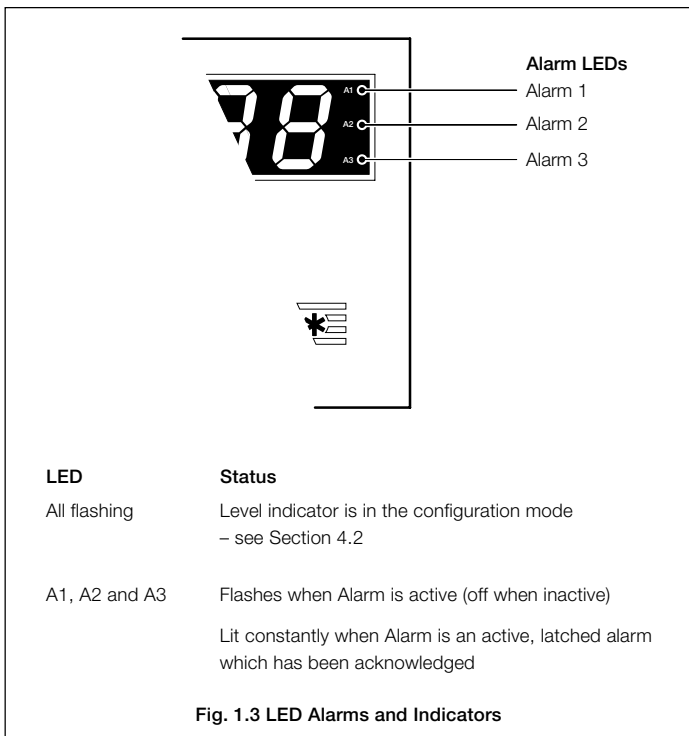
123456



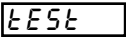
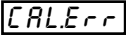

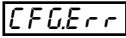

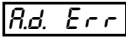
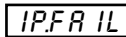
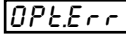
...select individual  
characters in a frame

Fig. 1.2 Use of Function Keys

## 1.3 LED Alarms and Indicators – Fig. 1.3



## 1.4 Error Messages

Display	Error/Action	To Clear Display
	<b>Start-up Screen</b> Displayed at system start-up.	Clears automatically (after 3 secs.) to display software version/issue – see Fig. 1.1.
	<b>Calibration error</b> Turn mains power off and on again (if the error persists contact the Service Organization).	Press the  key.
	<b>Configuration error</b> The configuration and/or setup data for the instrument is corrupted. Turn mains power off and on again (if the error persists, check configuration/setup settings).	Press the  key.
	<b>A to D Converter fault</b> The analog to digital converter is not communicating correctly.	Turn mains power off and on again. If the fault persists, contact the Service Organization.
	<b>Sensor input out of range</b>	Restore valid sensor input. Check sensor output.
	<b>Option board error</b> Communications to the option board have failed.	Contact the Service Organization.





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## 2 OPERATOR MODE

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### 2.1 Introduction

Operator Mode (Level 1) is the normal day-to-day mode of the DATUM L160.

Frames displayed in Level 1 are determined and limited by the indicator functions which are selected during configuration of the instrument – see Section 4.

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**Note.** Only the operating frames relevant to the configured functions are displayed in Operator Mode.

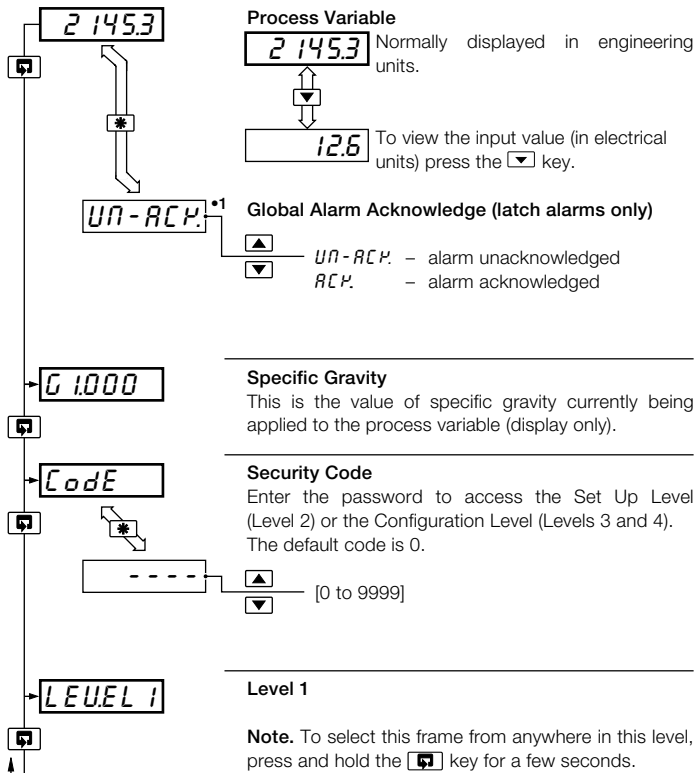
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The three indicator functions are:

- **Standard Level Indicator** – page 8
- **Level Indicator with Max./Min./Average** – page 9
- **Level Indicator with Volume Indication** – page 11



## 2.2 Operating Page – Standard (Level 1)

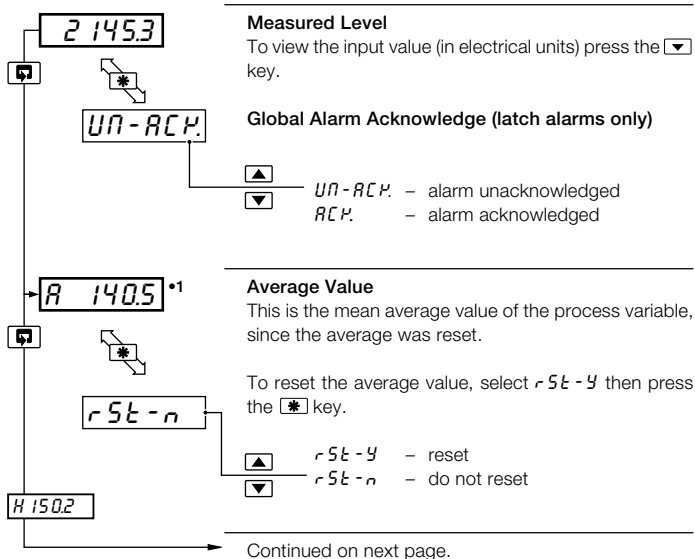


•1 Displayed only if there is an active latch alarm.



## 2.3 Operating Page – Max./Min./Average Functions (Level 1)

See Section 4.3.3 for details of Max./Min./Average functions.

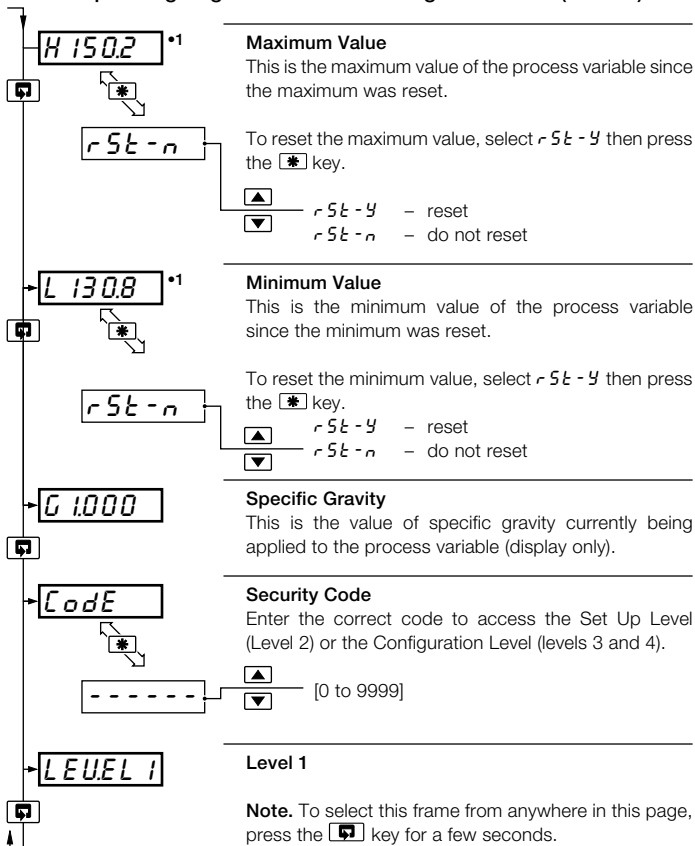


- 1 The average value is displayed only if enabled in the configuration level – see Section 4.3.3

The average value is reset automatically on power-up and can also be reset from a digital input – see Section 4.3.4.



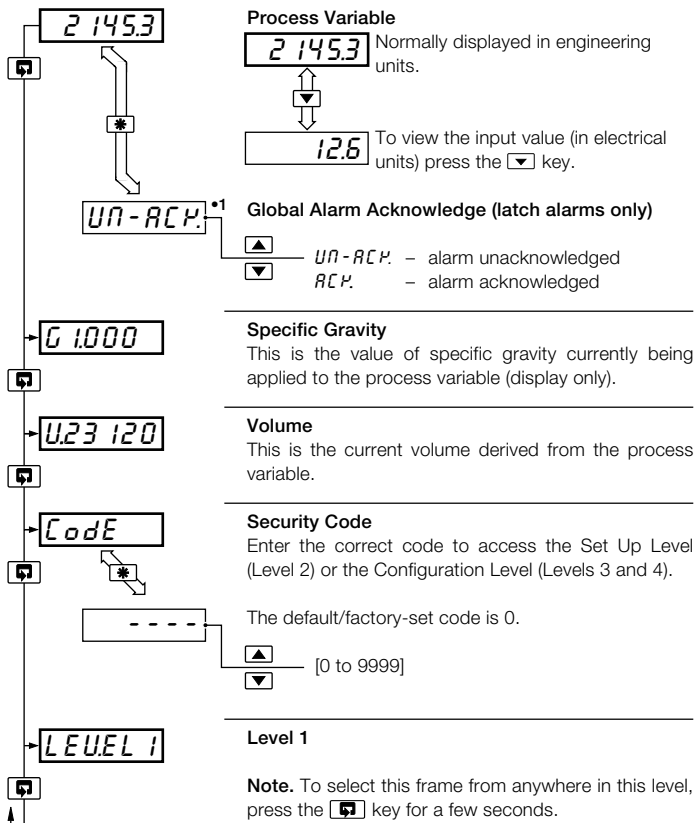
### ...2.3 Operating Page – Max./Min./Average Functions (Level 1)



- 1 The maximum and minimum values are reset automatically on power-up and can also be reset from a digital input – see Section 4.3.4.



## 2.4 Operating Page – Volume Function (Level 1)



\*1 Displayed only if there is an active latch alarm.

### 3.1 Introduction

To access the Set Up Level (Level 2) the correct code must be entered in the security code frame (CODE) in Level 1 – see Sections 2.2 to 2.4.

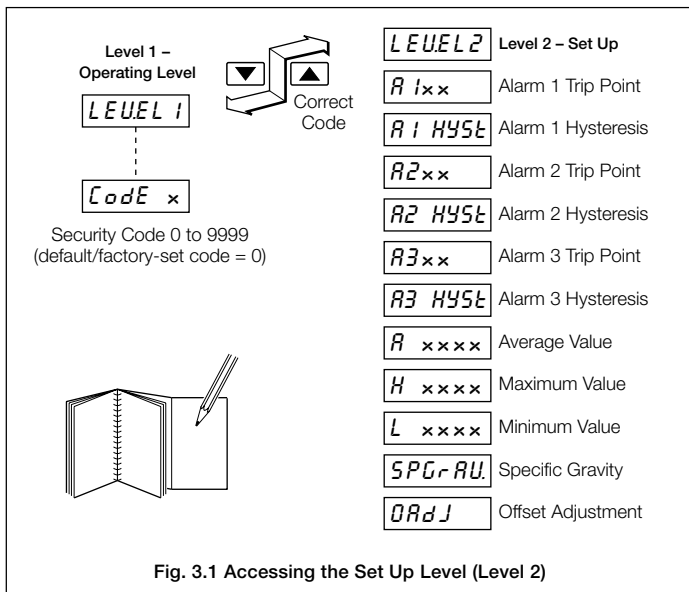


Fig. 3.1 Accessing the Set Up Level (Level 2)



## 3.2 Set Up Level (Level 2)

**LEVEL 2**

**Level 2**

**Note.** To select this frame from anywhere in this level, press the key for a few seconds.

---

**A1hP** \*1

**Alarm 1 Trip Point**

Alarm type: *A1hP* = High level alarm  
*A1lP* = Low level alarm  
*A1hL* = Latched high level alarm  
*A1lL* = Latched low level alarm  
*A1Fr* = Fast rate level alarm  
*A1Sr* = Slow rate level alarm

100.1

[In engineering units or % of engineering span per hour]

---

**A1HYSE** \*2

**Alarm 1 Hysteresis**

Not applicable to *A1Fr* and *A1Sr* alarm type.

1000

[Process alarms – engineering units]

---

**A2LP** \*1

**Alarm 2 Trip Point**

Alarm type

200.2

[In engineering units or % of engineering span per hour].

---

**A2HYSE** \*2

**Alarm 2 Hysteresis**

Not applicable to *A2Fr* and *A2Sr* alarm type.

200

[ in % engineering range]

---

**A3hP**

Continued on next page...

- 1 Not displayed if the alarm is disabled ('None' selected) – see Section 4.3.2.
- 2 Displayed only if custom alarm hysteresis is selected – see Section 4.3.2. (not displayed for rate alarms).

## ...3.2 Setup Level (Level 2)

**A3.hP** •1

**Alarm 3 Trip Point**  
Alarm type

▲ [In engineering units or % engineering span per hour]  
▼

**3003**

---

**A3 HYS** •2

**Alarm 3 Hysteresis**  
Not applicable to *A3.Fr* and *A3.Sr* alarm type.

▲ [Process alarms – engineering units]  
▼

**34.6**

---

**A 1405** •3

**Average Value**  
This is the mean average value of the process variable input since the average was reset.

To reset the average value, select *r 5t - y* then press the \* key.

▲ *r 5t - y* – reset  
▼ *r 5t - n* – do not reset

---

**L 1308**

Continued on next page...

- 1 Not displayed if the alarm is disabled ('None' selected) – see Section 4.3.2.
- 2 Displayed only if custom alarm hysteresis is selected – see Section 4.3.2. (not displayed for rate alarms).
- 3 The average value is reset automatically on power-up and can also be reset from a digital input – see Section 4.3.3.





### ...3.2 Set Up Level (Level 2)

**H 150.2** •1

**Maximum Value**  
This is the maximum value of the level input since the maximum was reset.

To reset the maximum value, select *rSt-y* then press the **\*** key.

▲ *rSt-y* - reset  
▼ *rSt-n* - do not reset

---

**L 130.8** •1

**Minimum Value**  
This is the minimum value of the level input since the minimum was reset.

To reset the minimum value, select *rSt-y* then press the **\*** key.

▲ *rSt-y* - reset  
▼ *rSt-y* - do not reset

---

**SPG rAU.**

**Specific Gravity**

▲ Enter the specific gravity of the liquid to be measured.  
▼

---

**0.RdJ**

**Offset Adjustment**  
An offset can be applied to the level input to enable spot calibration or the removal of system errors.

▲ [±10% of engineering range].  
▼

- 1 The maximum and minimum values are reset automatically on power-up and can also be reset from a digital input – see Section 4.3.3.



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## 4 CONFIGURATION MODE

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### 4.1 Introduction – Fig. 4.1

The Configuration Mode comprises two levels (3 and 4) as shown in Fig. 4.1.

Level 3 is divided into four frames. For most simple applications it is only necessary to set up the parameters in the first frame.

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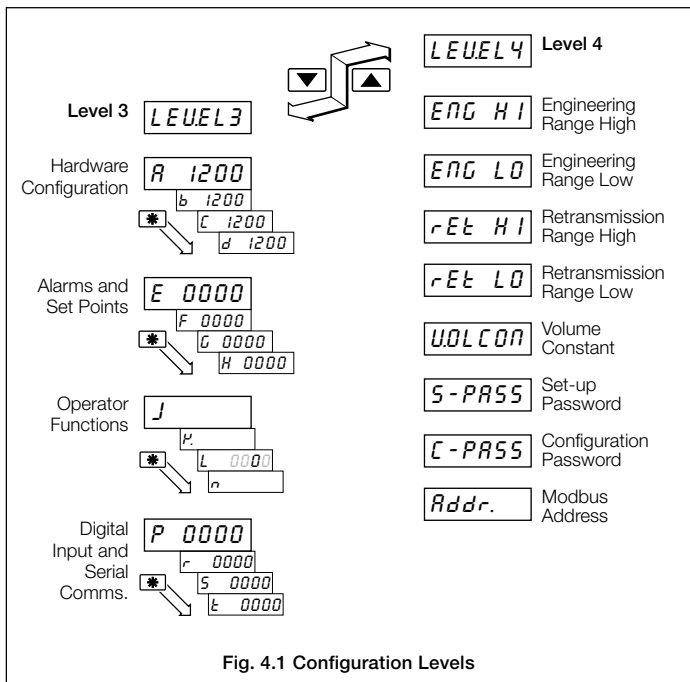
#### **Note.**

When in the Configuration Level:

- All the LED indicators flash.
  - All relays and logic outputs are turned off.
  - The analog output reverts to 0% (4mA) output level.
-



### ...4.1 Introduction – Fig. 4.1



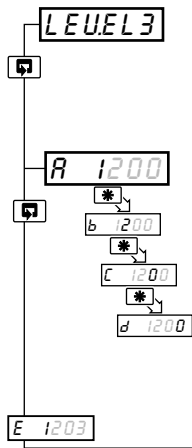


### 4.2 Accessing the Configuration Mode


To access the Configuration Mode, enter the correct configuration code in Level 1 – see Sections 2.2 to 2.4. The Configuration password is set up in Level 4.

### 4.3 Basic Hardware and Indicator Functions (Level 3)

#### 4.3.1 Hardware Assignment and Input Type – Fig. 4.2



#### Level 3

**Note.** To select this frame from anywhere in this level, press the  key for a few seconds.

#### 'ABCD' Settings

The first character (A, B, C or D) identifies the parameter to be changed. The current setting is indicated by a flashing letter. Parameter options are shown in Fig. 4.2.

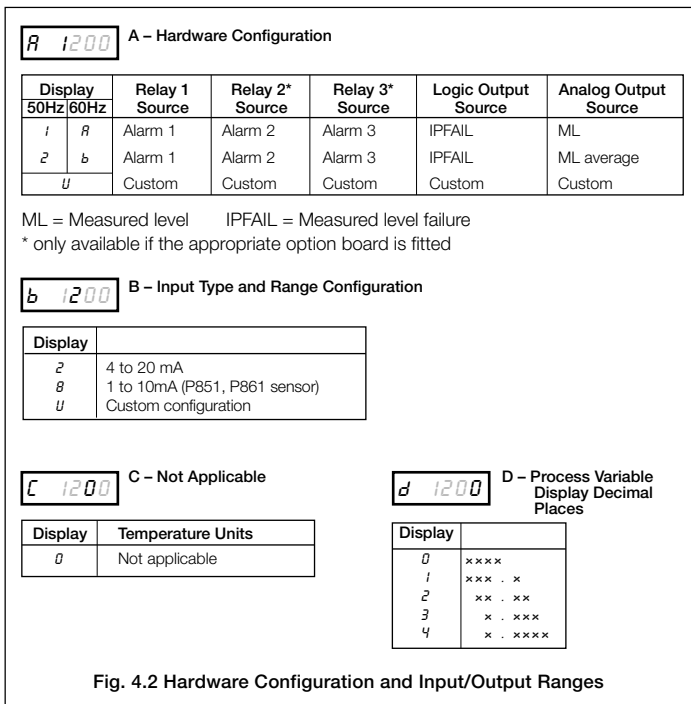
- R* = Hardware configuration
- b* = Input type and range
- c* = Not applicable
- d* = No. of decimal points

**Note.** For custom settings contact the local distributor.

Continued on page 20.



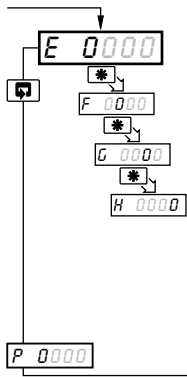
### ...4.3.1 Hardware Assignment and Input Type – Fig. 4.2





### .3.2 Alarms – Figs. 4.3, 4.4, 4.5 and 4.6

All alarms output relays are de-energized in the alarm state (fail safe).



#### 'EFGH' Settings

The first character (E, F, G or H) identifies the parameter to be changed. The current setting is indicated by a flashing letter. Parameter options are shown in Fig. 4.3.

- E* = Alarm 1 type
- F* = Alarm 2 type
- G* = Alarm 3 type
- H* = Alarm hysteresis

**Note.** For fail safe operation, active alarms denegize the relay and inactive alarms energize the relay. For custom settings contact the local distributor.

Continued on page 25.



### ...4.3.2 Alarms – Figs. 4.3, 4.4, 4.5 and 4.6

**E 0000** E – Alarm 1 Type

Display	
0	None
1	High Process
2	Low Process
3	High Latch
4	Low Latch
5	Fast Rate
6	Slow Rate

**F 0000** F – Alarm 2 Type

Display	
0	None
1	High Process
2	Low Process
3	High Latch
4	Low Latch
5	Fast Rate
6	Slow Rate

**G 0000** G – Alarm 3 Type

Display	
0	None
1	High Process
2	Low Process
3	High Latch
4	Low Latch
5	Fast Rate
6	Slow Rate

**h 0000** H – Alarm Hysteresis

Display	
0	None
1	0.1%
2	0.2%
3	0.5%
4	1.0%
5	2.0%
6	5.0%
U	Custom

Value in % of engineering range

See Note

---

**Note.** When custom alarm hysteresis is selected, the alarm hysteresis values must first be set individually in the **Set Up Level** – see Section 3.2

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Fig. 4.3 Alarm Types



### ...4.3.2 Alarms – Figs. 4.3, 4.4, 4.5 and 4.6

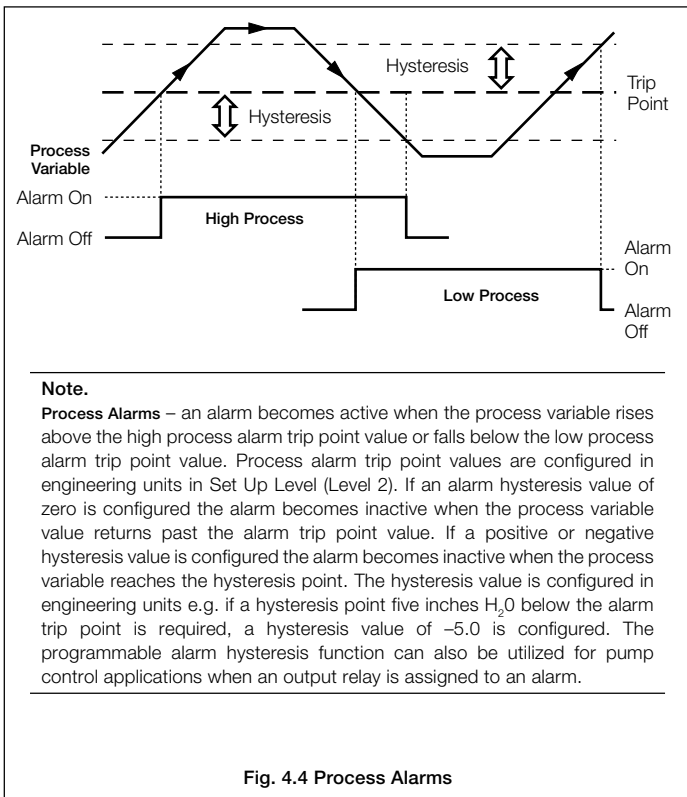
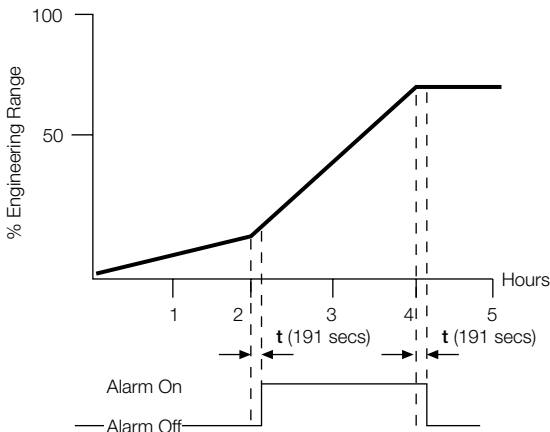


Fig. 4.4 Process Alarms





### ...4.3.2 Alarms – Figs. 4.3, 4.4, 4.5 and 4.6



#### Note.

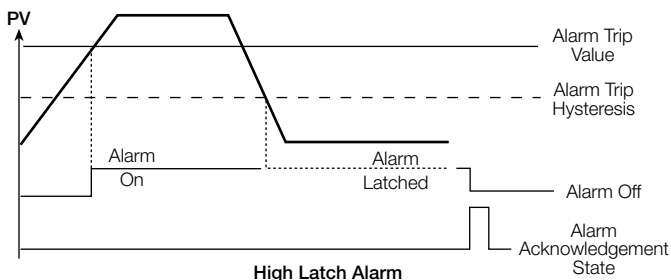
**Fast/Slow Rate Alarms** – an alarm becomes active when the rate of change in the process variable is faster or slower than the configured alarm value. Rate of change alarm values are configured as a % of span change per hour. The elapsed time period before the alarm condition is detected is dependant upon the configured alarm value. This period can be calculated as follows:

$$t = 10.81 + \frac{1800}{\text{trip value (as a \% of eng. span/hr)}}$$

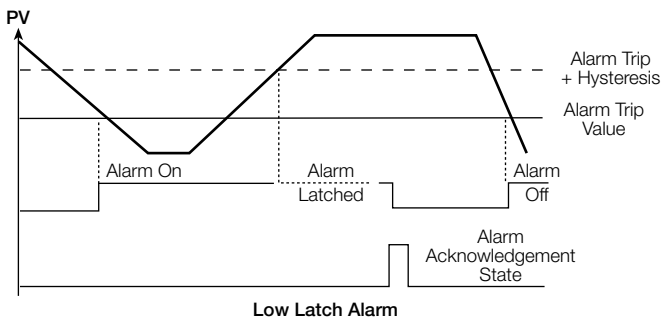
$$t = 191 \text{ seconds}$$

The alarm remains active until the rate of change in the process variable returns to the non-alarm condition. The calculated time period (t) elapses between the process variable reaching the non-alarm condition and the alarm becoming inactive.

Fig. 4.5 Rate Alarms



High Latch Alarm



Low Latch Alarm

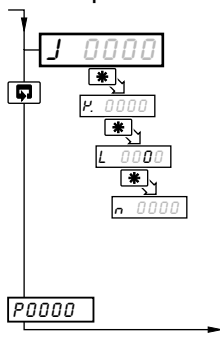
### Note.

**High/Low Latch Alarms** – An alarm becomes active when the process variable value rises above the high latch alarm trip point value or falls below the low latch alarm trip point value. The latch alarm trip point values are configured in engineering units in the Set Up Level (Level 2). The alarm remains active until it is acknowledged and the alarm process condition is removed. The alarm can be acknowledged using the keys on the instrument front panel (see page 3) or via the volt-free digital input once it has been configured to provide a remote alarm acknowledge facility.

Fig. 4.6 Latch Alarms



## 4.3.3 Operator Functions – Fig. 4.7



## 'JKLN' Settings

The first character (J, K, L or N) identifies the parameter to be changed (indicated by a flashing letter). Available parameter options are shown in Fig. 4.7 below.

- J = Not applicable
- P = Not applicable
- L = Operator Level frame enable
- n = Operator Level math reset enable

**Note.** For custom settings contact the local distributor.

Continued on page 26.

L 0000

Parameter Setting	Max./Min.	Average	Volume
0	X	X	X
1	X	X	✓
2	X	✓	X
3	X	✓	✓
4	✓	X	X
5	✓	X	✓
6	✓	✓	X
7	✓	✓	✓

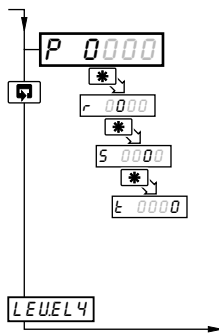
n 0000

Parameter Setting	Max/Min./Average
0	X
1	✓

Fig. 4.7 Operator Level Maths Reset Enable



### 4.3.4 Digital Input and Serial Communications – Fig. 4.8 and 4.9



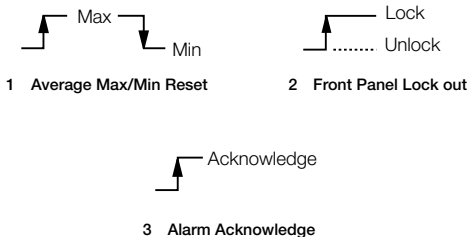
#### 'PRST' Settings

The first character (P, R, S or T) identifies the parameter to be changed. The current setting is indicated by a flashing letter. Parameter options are shown in Fig. 4.8.

- P = Digital input function
- r = Analog input filter
- S = Serial communications configuration
- t = Serial communications parity

**Note.** For custom settings contact the local distributor.

Continued on page 28.



#### **Note.**

Digital input options 1, 2 and 3 are edge-triggered to enable the front panel keys to change the function when the digital input is operational.

**Fig. 4.8 Digital Functions**



### ...4.3.4 Digital Input and Serial Communications – Fig. 4.8 and 4.9

**P 0000** P – Digital Input Function

Display	
0	None
1	Average, Max/Min Reset
2	Front Panel Lockout
3	Alarm Acknowledge

**r 0000** R – Analog Input Filter

Display	
0	0 seconds
1	1 second
2	2 seconds
5	5 seconds
A	10 seconds
B	20 seconds
C	40 seconds
D	60 seconds

**5 0000** S – Serial Communication Configuration

Display	Baud Rate, 2/4 Wire
0	Off
1	2400, 2 Wire
2	2400, 4 Wire
3	9600, 2 Wire
4	9600, 4 Wire

**t 0000** T – Serial Communication Parity

Display	
0	None
1	Odd
2	Even

**Note.** Settings for options P, S and T are available only if the appropriate option board is fitted.


**Fig. 4.9 Digital Functions and Serial Communications Configuration**



## 4.4 Ranges and Passwords (Level 4)

**LEVEL 4**

**Level 4**

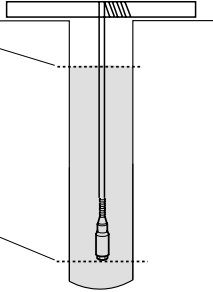
**Note.** To select this frame from anywhere in this level, press the  key for a few seconds.

---

**Engineering (Display) Range**

**High Value**  
(100.0 metres)

**Low Value**  
(0.0 metres)



**Retransmission Range**  
Defines the engineering range to be retransmitted.

**High (20mA output)**

**Low (4mA output)**

**Navigation:** A vertical line on the left contains icons for back, forward, and home. Each menu item has a right-pointing arrow. A double-headed arrow with an asterisk indicates a range. Up and down arrows next to the numerical values indicate adjustment directions.

**Menu Flow:**

- LEVEL 4
- ENG HI (High Value: 100.0, Range: [-9999 to 99999])
- ENG LO (Low Value: 0.0, Range: [-9999 to 99999])
- REt HI (High (20mA output): 100.0, Range: [-9999 to 99999 (in engineering units)])
- REt LO (Low (4mA output): 0.0, Range: [-9999 to 99999 (in engineering units)])
- WOLCON

Continued on next page...



#### ...4.4 Ranges and Passwords (Level 4)

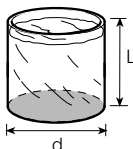
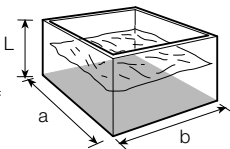
	<div style="border: 1px solid black; padding: 2px; display: inline-block; font-family: monospace; font-size: 1.2em;">U.O.L.C.O.N</div>	<p><b>Volume Constant – Fig. 4.10</b> This constant can be used to calculate the volume of liquid in a tank from the measured level</p>
	*	
	<div style="border: 1px solid black; padding: 2px; display: inline-block; font-family: monospace; font-size: 1.2em;">1.0</div>	[0.0 to 9999.9] 
	<div style="border: 1px solid black; padding: 2px; display: inline-block; font-family: monospace; font-size: 1.2em;">S-PASS</div>	<p><b>Set Up Password</b> The password enables access to the set up level (Level 2).</p>
	*	
	<div style="border: 1px solid black; padding: 2px; display: inline-block; font-family: monospace; font-size: 1.2em;">0</div>	[0 to 9999] Default/factory set = 0 
	<div style="border: 1px solid black; padding: 2px; display: inline-block; font-family: monospace; font-size: 1.2em;">C-PASS</div>	<p><b>Configuration Password</b> The password enables access to the configuration levels (Levels 3 and 4). The Configuration password overrides the setup password.</p>
	*	
	<div style="border: 1px solid black; padding: 2px; display: inline-block; font-family: monospace; font-size: 1.2em;">0</div>	[0 to 9999] Default/factory set = 0 
	<div style="border: 1px solid black; padding: 2px; display: inline-block; font-family: monospace; font-size: 1.2em;">Addr.</div>	<p><b>Modbus Address</b> This frame sets the Modbus address.</p>
	*	
	<div style="border: 1px solid black; padding: 2px; display: inline-block; font-family: monospace; font-size: 1.2em;">1</div>	[1 to 99] 

- 1 Available only if the appropriate option board is fitted.

**Cube:**

$$\text{Volume} = a \times b \times L$$

$$\text{Volume Constant} = a \times b$$



**Cylinder:**

$$\text{Volume} = \pi \times (d/2)^2 \times L$$

$$\text{Volume Constant} = \pi \times (d/2)^2$$

Fig. 4.10 Volume Constant Calculations



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## 5 INSTALLATION

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### **EC Directive 89/336/EEC**

In order to meet the requirements of the EC Directive 89/336/EEC for EMC regulations, this product must not be used in a non-industrial environment.

---

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### **End of Life Disposal**

This instrument does not contain any substance that will cause undue harm to the environment. It can therefore be safely considered as normal waste and disposed of accordingly.

---

---

### **Cleaning**

Clean the front panel only, using warm water and a mild detergent.

---





## 5.1 Siting the System – Fig. 5.1

### Notes.

- Sensor cable runs over long distances can pick up transients which could impair operation of the L160. Transient protection within the L160 Level System gives protection against induced voltage transients of up to 2kV.
- In high humidity environments, condensation must be prevented from entering any sensor vent (breather) tubes.

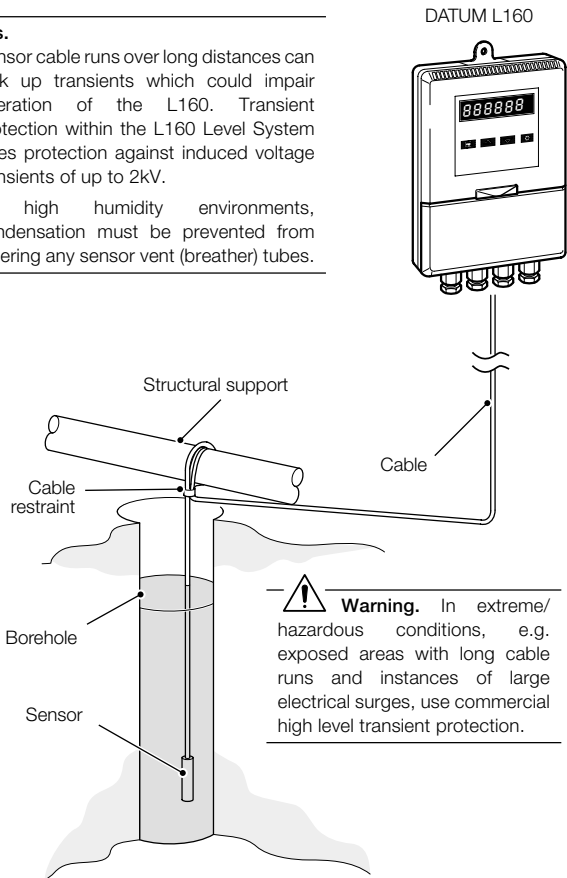
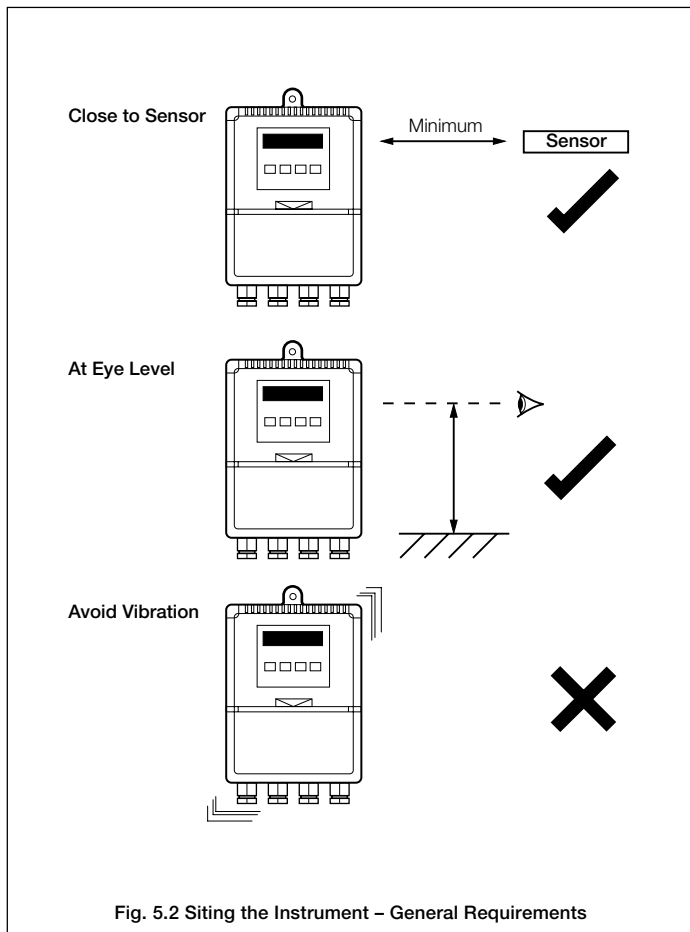


Fig. 5.1 System Installation



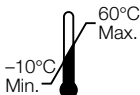
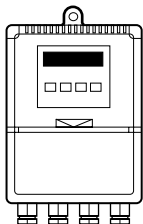
## 5.2 Siting the Instrument – Figs. 5.2 and 5.3



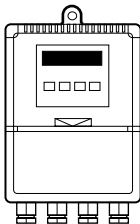


## ...5.2 Siting the Instrument – Figs. 5.2 and 5.3

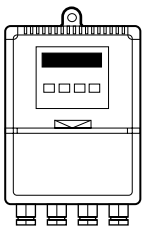
## Temperature Limits



## Environmental Limits

IP66  
NEMA4X

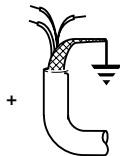
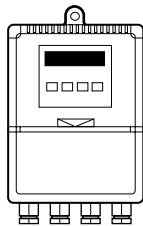
## Humidity Limits



0 to 90% RH



## Use Screened Cable



+



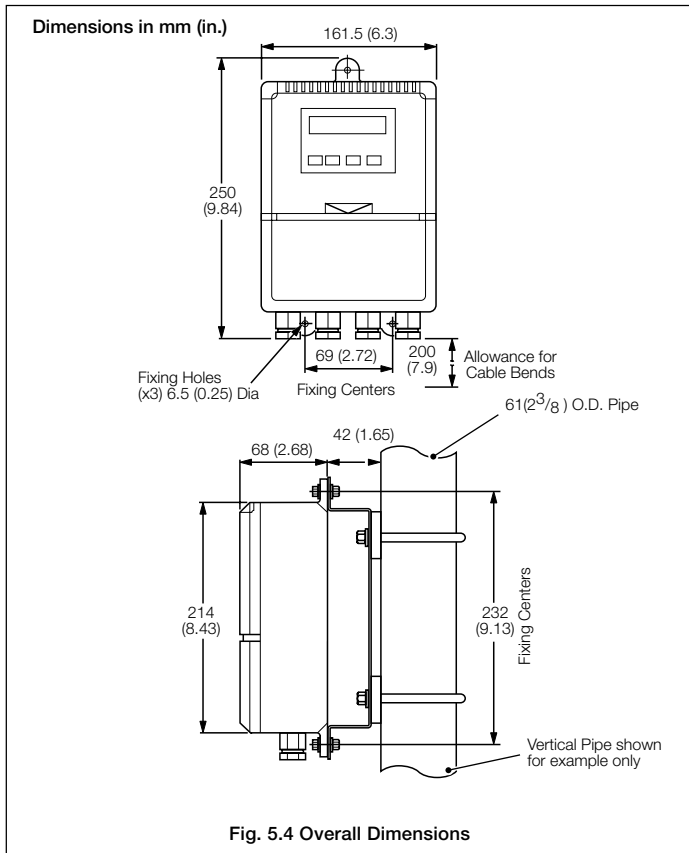
**Warning.** Select a location away from strong electrical and magnetic fields. If this is not possible, particularly in applications where mobile communications equipment is expected to be used, screened cables within earthed metal conduit must be used.

Fig. 5.3 Environmental Requirements



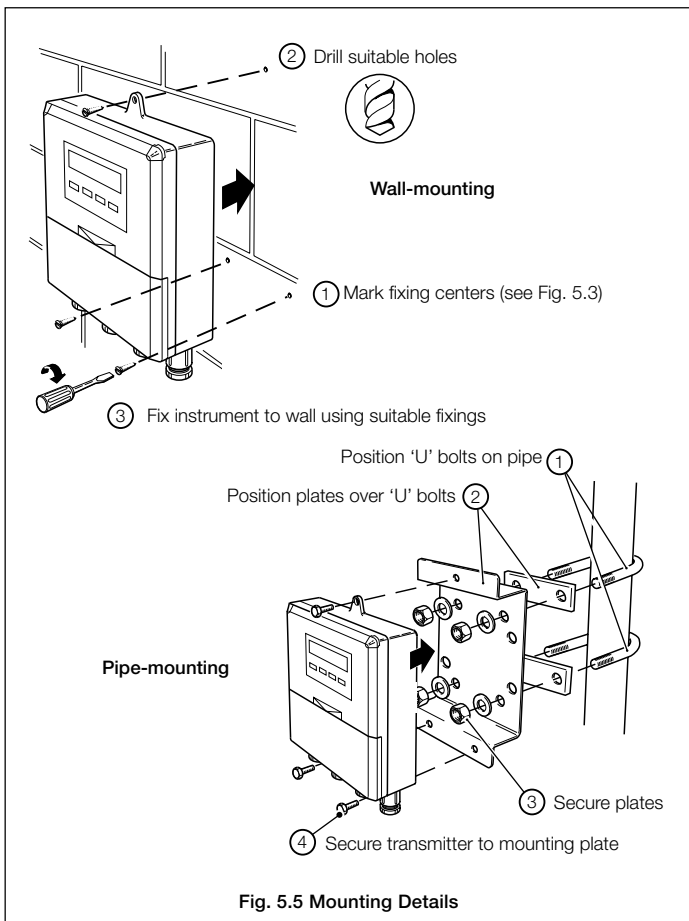
### 5.3 Mounting the Instrument – Figs. 5.4 and 5.5

The instrument is designed for wall-mounting or pipe-mounting (see Fig. 5.5). The pipe-mounting kit (part no. 4600/O138) is suitable for both vertical and horizontal pipes. Overall dimensions are shown in Fig. 5.4.





### ...5.3 Mounting the Instrument – Figs. 5.4 and 5.5





## 5.4 Electrical Connections – Fig. 5.6

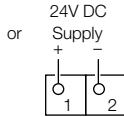
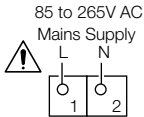


### **Warning.**

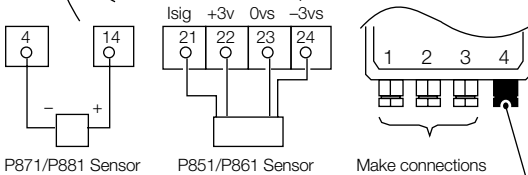
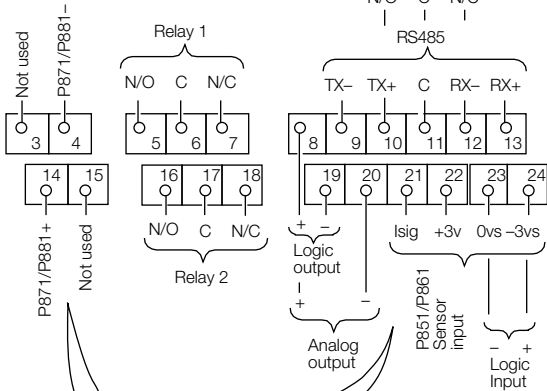
- The instrument is not fitted with a switch therefore a disconnecting device such as a switch or circuit breaker conforming to local safety standards must be fitted to the final installation. It must be mounted in close proximity to the instrument within easy reach of the operator and must be marked clearly as the disconnection device for the instrument
  - Remove all power from supply, relay and any powered control circuits and high common mode voltages before accessing or making any connections.
  - Use cable appropriate for the load currents. The terminals accept cables up to 14AWG (2.5mm<sup>2</sup>).
  - The instrument conforms to Mains Power Input Insulation Category 2, Pollution Degree 2 (EN601010–1).
  - All connections to secondary circuits must have basic insulation.
  - After installation, there must be no access to live parts, e.g. terminals
  - Terminals for external circuits are for use only with equipment with no accessible live parts.
  - If the instrument is used in a manner not specified by the Company, the protection provided by the equipment may be impaired.
  - All equipment connected to the instrument's terminals must comply with local safety standards (IEC 60950, EN601010–1).
- 

### **Note.**

- Always route signal leads and power cables separately, preferably in earthed (grounded) metal conduit.
  - It is strongly recommended that screened cable is used for signal inputs and relay connections.
-



### Power Connections



### Sensor Connections

**Warning.** Connect earth (ground) wire and sensor screens to chassis earth stud.

Fig. 5.6 Electrical Connections



## 5.5 Relays, Arc Suppression, Outputs and Input

### 5.5.1 Relay Contact Ratings

115/230V AC at 5A (non-inductive)

250V DC 25W max.

### 5.5.2 Arc Suppression

Arc suppression components are fitted to relays 2 and 3 only. If relay 1 is required to switch inductive loads, fit the arc suppression components supplied.

### 5.5.3 Logic Output

18V DC at 20mA

Minimum load  $900\Omega$

Isolation 500V from input (not isolated from retransmission output)

### 5.5.4 Retransmission Analog Output

Maximum load 15V ( $750\Omega$  at 20mA)

Isolation 500V from input (not isolated from logic output).

### 5.5.5 Logic Input

Type: Volt-free

Minimum pulse: 250ms



---

# SPECIFICATION

---

## Operation

### Display

High-intensity 7-segment, 1 x 5-digit LED display

Three alarm LED indicators

Display range            -9999 to +99999

Display resolution        $\pm 1$  digit

Display height           14mm (0.56 in.)

### Configuration

User-defined via front panel

---

## Standard Functions

### Alarms

Number            Three user-defined

Types             High/Low process

                    High/Low latch

                    Fast/Slow rate

### Alarm hysteresis

0 to 100% of range

### Math functions

Maximum and minimum value detection

Average level

SG correction

Tank volume calculation

20-breakpoint custom linearizer (factory configured)

---

## ...SPECIFICATION

---

### Analog Inputs

#### Input type

1 to 10 mA, 4 to 20 mA or customize via PC Configurator

#### Input sampling rate

250ms

#### Accuracy

Indicator 0.2% of reading

Output <0.2% of span

#### Sensor power supply

24V, 30mA max. (powers one 2-wire transmitter)

± 3V, 15mA (power for P851/P861 sensors)\*

\*Option board

---

### Outputs – Standard Build

#### Retransmission

Analog, configurable in the range 4 to 20mA

Max. load 15V (750Ω at 20mA)

Isolation 500V DC from sensor input (not isolated from logic output)

#### Logic output

18V DC at 20mA

Min. load 400Ω

Isolation 500V from sensor input (not isolated from retransmission output)

#### Relay output

One relay as standard (SPDT) 5A at 115/230V AC, assignable to alarms

## Options

One build can be selected from:

Type 01	Two relays + retransmission + logic output + digital input (Standard Build)
Type 02	Three relays + retransmission + logic output + digital input
Type 03	Two relays + retransmission + logic output + digital input + Modbus
Type 04	Two relays + logic output + retransmission + P851/P861 power supply

---

## I/O

### Relay output

SPDT 5A at 115/230V AC

Assignable to alarms

### Digital input

Type Volt-free

Minimum pulse 250ms

### Modbus serial communications

Connections RS422/RS485, 2- or 4-wire

Speed 2.4k or 9.6k baud rate

Protocol Modbus RTU slave

---

## Electrical

### Voltage (supply)

85 to 265V AC 50/60Hz

24V DC optional

### Power consumption

< 6VA (85 to 265V AC)

< 5W (24V DC)

### Power interruption protection

<60ms/<3 cycles, no effect

>60ms/>3 cycles, instrument returns to operation after a controlled reset

---

## ...SPECIFICATION

---

### Physical

#### Size

160mm wide x 250mm high x 68mm (6.3 in. wide x 9.84 in. high x 2.68 in.)

#### Weight

2kg (4.5lb)

---

### Environmental

#### Operating limits

-10 to 55°C (14 to 131°F)

5 to 95% RH non-condensing

#### Temperature stability

<0.02% of reading or 2 $\mu$ V/°C (1 $\mu$ V/°F)

#### Front face

IP66 (NEMA 4X)

---

### EMC

#### Emissions

Meets requirements of EN50081-2

#### Immunity

Meets requirements of EN50082-2

#### Design and manufacturing standards

CE mark

#### Electrical safety

EN61010-1

SS/L160 Issue 3

## Customer Support

We provide a comprehensive after sales service via our Worldwide Service Organization. Contact one of the following offices for details of your nearest Service and Repair Centre.

### United Kingdom

ABB Limited  
Tel: +44 (0)1480 475321  
Fax: +44 (0)1480 217948

### United States of America

ABB Inc.  
Tel: +1 215 674 6000  
Fax: +1 215 674 7183

## CUSTOMER SETUP LOG



LEVEL 1		LEVEL 2	-----
Code	-----	R 1xx	-----
		R 1H45t	-----
		R2xx	-----
		R2H45t	-----
		R3xx	-----
		R3H45t	-----
		R xxxx	-----
		H xxxx	-----
		L xxxx	-----
		SPGrAU	-----
		ORdJ	-----

### Client Warranty

Prior to installation, the equipment referred to in this manual must be stored in a clean, dry environment, in accordance with the Company's published specification. Periodic checks must be made on the equipment's condition.

In the event of a failure under warranty, the following documentation must be provided as substantiation:

1. A listing evidencing process operation and alarm logs at time of failure.
2. Copies of operating and maintenance records relating to the alleged faulty unit.

Instrument Serial Number: \_\_\_\_\_

Product Code: L 1 6 0 / \_ \_ \_ \_ / \_ \_ \_ \_



# CUSTOMER CONFIGURATION LOG



<b>LEVEL3</b>		<b>LEVEL4</b>	
<b>R 14C0</b>		<b>ENG HI</b>	_____
A _ B _ C _ D _		<b>ENG LO</b>	_____
<b>E 0000</b>		<b>rEt HI</b>	_____
E _ F _ G _ H _		<b>rEt LO</b>	_____
<b>J 0000</b>		<b>UOLCON</b>	_____
J _ K _ L _ N _		<b>S-PASS</b>	_____
<b>P 0000</b>		<b>C-PASS</b>	_____
P _ R _ S _ T _		<b>Addr.</b>	_____

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